

# ADVANCENE™ EM-4925-AAH

## High Density Polyethylene Resin

### Overview:

ADVANCENE™ EM-4925-AAH HDPE Resin is specifically designed for use in either intermittent or continuous blow molding equipment to produce containers from **4-20 L** in size - applications that require the combination of outstanding environmental stress crack resistance (ESCR) and high impact strength.

ADVANCENE™ EM-4925-AAH HDPE Resin is also considered a multipurpose blow molding resin designed for the high speed production of blow molded containers used in health and medical aids.

### Applications:

- Pharmaceuticals Containers
- Industrial chemicals containers
- Detergents and bleach containers
- fabric softeners containers
- Food products package.
- Thin-walled parts
- Houseware items
- Cosmetics containers
- Profiles

### Additives:

- Thermal Stabilizer

### Complies with:

- Europe EU 10/2011 followed by its amended.
- U.S. FDA 21 CFR 177.1520(c)3.1a
- European Pharmacopoeia EP 3.1.5

Physical Properties	Nominal Value (SI)	Test Method
Density	0.949 g/cm <sup>3</sup>	ASTM D792
Melt Index (190°C/2.16 kg)	0.25 g/10min	ASTM D1238, ISO 1133
Melt Index (190°C/21.6 kg)	25 g/10min	
Environmental Stress-Cracking Resistance (50°C, 100% Igepal, F50)	180 Hours	ASTM D1693 <sup>1</sup>
Mechanical Properties	Nominal Value (SI)	Test Method
Tensile Strength at Yield	23.4 MPa	ASTM D638 <sup>1</sup> , ISO 527
Tensile Strength at Break	31.0 MPa	
Tensile Elongation at Yield	8.0 %	
Tensile Elongation at Break	900 %	
Flexural Modulus – 2% Secant	910 MPa	ASTM D790B <sup>1</sup> , ISO 178
Tensile Impact Strength	210 KJ/m <sup>2</sup>	ASTM D1822 <sup>1,2</sup> , ISO 8256
Durometer Hardness (Shore D)	57	ASTM D2240 <sup>1</sup> , ISO/IEC 17025:1999
Thermal Properties	Nominal Value (SI)	Test Method
Deflection Temperature under load 66 psi (0.45 MPa), Unannealed	62°C	ASTM D648 <sup>1</sup> , ISO 75
Brittleness Temperature	<-76°C	ASTM D746 <sup>1</sup> , ISO-974 (E)
Vicat Softening Temperature	127°C	ASTM D1525, ISO 306
Melting Temperature (DSC)	130°C	ASTM D3418, ISO 3146
Peak Crystallization Temperature (DSC)	118°C	

### Processing Conditions

- Screw speed = 30–90 RPM.
- Temperature setting from 180 °C- 220 °C.

**Notes:**

1. Molded and tested in accordance with ASTM D4976
2. Type S

**Availability:**

This product is supplied in 25 kg bags in secured pallets of 60 bags (1.500 MT net). It is also supplied in jumbo bags of 1000 kg capacity.

**Storage:**

The product should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product. More information on storage can be found on the Safety Information Sheet for this product.

**Safety:**

The product is not classified as a hazardous mixture.

Dust and fines from the product carry a risk of dust explosion. All equipment should be properly earthed. Inhalation of dust should be avoided as it may cause irritation of the respiratory system. Small amounts of fumes are generated during processing of the product. Proper ventilation is therefore required.

A Safety Information Sheet is available on request. Please contact your ETHYDCO representative for more details on various aspects of safety, recovery and disposal of the product.

**Recycling:**

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

**Related documents:**

Most datasheets and statements are available on ETHYDCO website [www.ethydc0-eg.com](http://www.ethydc0-eg.com). If more information is required, please contact an ETHYDCO representative for information.

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